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D4008-043
Job Sheet 184403



Part No: D4008-043

Job Qty: 2 ea

Part Name: Fuel Pump Splash Guard Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 2,5,6 IPP rev A 10.01.27 New issue Prelim EC verified by:DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC IPP REV:C 12.03.07 AS PER DWG REV.C DD VERF:EC IPP REV:D 15.01.15 AS PRE DWG REV.E DD VERF:JLM

Ship Via:

007525

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs		11/2/18	0.00	0.33	Waterjet 1		SC 18/10/18
110	QC	2 pcs		11/2/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	2 pcs		11/2/18	0.00	0.00	QC8-4		38 9-89
130	Brake NC	2 pcs		11/2/18	0.07	0.38	Brake NC 2		9-89
140	QC	2 pcs		11/2/18	0.00	0.00	QC5		M18/12/21
160	SprayPaint	2 pcs		11/2/18	0.00	1.33	Spray Paint		"AR 19/11/13
170	QC	2 pcs		11/2/18	0.00	0.00	QC14		DAS 38
180	Small Fab	2 pcs		11/2/18	0.00	0.49	Small Fab-5		36 9-89 DAS
190	QC	2 pcs		11/2/18	0.00	0.00	QC5		9-89 38
200	Packaging	2 pcs		11/2/18	0.00	0.00	Packaging3-2	9-243	SK JAN 2 1 2019
210	QC21-SA	2 Ea		11/2/18	0.00	0.00	QC21		21 JAN 2 1 2019

Price 513577 Paint 138749

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	.8820 sf (.441 ea)	100-Waterjet	
D4597-1	Placard	2 Ea (1 ea)	180-Small Fab	5044921/5100208
MS20427M3-3	Rivet	16 Ea (8 ea)	180-Small Fab	5120074
MS21059L3	Nut Plate	8 Ea (4 ea)	180-Small Fab	5131284

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S24GA	1	49	0
180-Small Fab	D4597-1	2	7	0
	MS20427M3-3	16	512	0
	MS21059L3	8	205	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____																	
Description Work Order Deviation																					
Container No: S119476 Part: D4008 - 043 Job No: 184403 Serial No/Batch: S119476 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/18/18 ed By _____ Supervisor _____ erification _____ Coordinator _____ Approval _____ ed Wrong _____ Dimensions _____ Under tolerance _____ correct _____ ost/Missing _____ oved _____ Drawing _____ Finish _____ Misread _____ Turning Sequence _____																					
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="3" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:33%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:33%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td style="width:33%;"> Pressure/Fo ☐ Bending ☐ Centre Not ☐ Cracks ☐ Crimp/Kink/Ripple/wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> </tr> <tr> <td colspan="3" style="text-align: center;"> OTHER : _____ </td> </tr> </table>						Root Cause			Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Fo ☐ Bending ☐ Centre Not ☐ Cracks ☐ Crimp/Kink/Ripple/wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	OTHER : _____									
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